

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	4/30/19	0.00 0.00	QC 4 - 28	Smrs 19/5/22
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	Smrs 19/5/22
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	4/30/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89 MAY 22 2019
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	4/30/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89 MAY 22 2019
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 110 - pick kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____
 135 - Document Control - Photocopy bluefile & type labels per PPP 646.4001
 140 - QC21- Final Inspection - Work Order Release

Job BOM

009590

10/19
10/19
11/19

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	5158040
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140436
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140437
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51166686
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5136734
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160938
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169567
646.3110	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5154342
646.3210	Support	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5153194
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5166864
646.3510	Strut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5127740
646.3511	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127667
646.3610	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131480
646.3710	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5059689
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5063766
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128050
646.3713	Gusset	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5143783
646.3714	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145099
646.3715	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5169162
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5063780
646.3717	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143796
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5145123
646.3719	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5169110
646.3810	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5166909
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169526
646.3812	Gusset Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5167082
646.3813	AS350 Strut Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131319
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5146178
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5133609
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5165750
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5049498
646.9410	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5056998
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5133711
647.7703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5162563
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5145508
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5157480
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5133167
AN3-13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5098032
AN3-3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167257
AN3-4A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5149178
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5148158
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149149
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5132132
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5131213
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152641
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5154964
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	110-Packaging 1 - Pick Kit	5155665
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	51405213515805211
MS20426AD5-7	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5153678
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	51406345515567523
MS20470AD5-6	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5048827
MS20470AD5-7	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5123425
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5157102
MS21042L3	Nut	63 Ea (63 ea)	110-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5164694
MS21047-3	Nut Plate	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5152665
MS24693-C278	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	50653411515761149
MS24694-S51	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5133343
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152667
MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5142492
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5123937

MS27039-1-10	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149F0332P	Washer	144 Ea (144 ea)	110-Packaging 1 - Pick Kit
NAS1149F0363P	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
NAS1149F0432P	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149FN832P	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit

5148665
 5148666
 5140520
 5156890
 5094554
 5161939
 5150462
 5075330
 5167213
 5139702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	216	0
	600.0990	1	22	0
	600.0991	1	22	0
	600.1012	1	25	0
	600.1013	5	156	0
	646.2910	1	21	0
	646.3001	1	9	0
	646.3110	1	20	0
	646.3210	1	13	0
	646.3301	1	9	0
	646.3510	1	16	0
	646.3511	1	16	0
	646.3610	1	12	0
	646.3710	1	25	0
	646.3711	1	12	0
	646.3712	1	15	0
	646.3713	1	19	0
	646.3714	1	18	0
	646.3715	2	35	0
	646.3716	1	11	0
	646.3717	1	17	0
	646.3718	2	35	0
	646.3719	2	34	0
	646.3810	2	25	0
	646.3811	1	13	0
	646.3812	2	38	0
	646.3813	1	8	0
	646.3910	4	33	0
	646.3911	1	16	0
	646.3912	4	30	0
	646.3913	1	11	0
	646.9410	1	73	0
	647.0112	2	73	0
	647.7703	2	20	0
	650.9201	2	31	0
	AN3-11A	10	333	0
	AN3-12A	2	263	0
	AN3-13A	1	45	0
	AN3-3A	4	307	0
	AN3-4A	10	718	0
	AN3-5A	2	331	0
	AN3-6A	2	383	0
	AN316C4R	2	36	0
	AN44-5A	2	53	0
	AN4C7A	2	107	0
	AN665-34R	2	52	0
	CCR264SS3-02	36	883	0
	CR3213-5-3	14	173	0
	MS20426AD5-7	2	867	0
	MS20470AD5-5.5	8	945	0
	MS20470AD5-6	8	813	0
	MS20470AD5-7	3	70	0
	MS21042L08	2	1,196	0
	MS21042L3	63	3,710	0
	MS21042L4	2	4,172	0
	MS21047-3	18	443	0

MS24693-C278	5	116	0
MS24694-S51	5	202	0
MS24694-S54	2	139	0
MS24694-S55	3	117	0
MS27039-08-13	2	436	0
MS27039-1-10	2	383	0
MS27039-1-12	6	138	0
MS27039-1-16	24	1,156	0
MS27039-1-19	22	731	0
MS27039-1-20	2	66	0
MS27039-1-21	4	107	0
NAS1149F0332P	144	5,603	0
NAS1149F0363P	2	442	0
NAS1149F0432P	4	2,264	0
NAS1149FN832P	4	2,387	0

Part Specifications

Specifications could not be found.

Plex 4/9/19 10:13 AM Dart.Macdonald.Dara